

Shvaveymetal Industries LTD.

Purchasing Specification Number 03.30.03 rev E March 2023

Quality requirements from subcontractors for assembly processes

1. **General:** This document specifies the quality requirements that the supplier is required to comply with. These requirements are binding on all of the orders of Shvaveymetal.
2. **Specification requirements:**
 - a. The supplier maintains a quality system and production processes that have been checked and approved by shvaveymetal and / or its customers.
 - b. The production processes will be validated.
 - c. The supplier must notify shvaveymetal of any significant change in the organization or production process.
 - d. The supplier will allow access to the shvaveymetal 's representatives or its customers to review the quality system on demand and with prior coordination
 - e. The products supplied by supplier for the purpose of the process are from one production plant, the supplier must maintain traceability and not mix the production units as provided.
 - f. The manufacturer will conduct an inspection of the first item - FAI and present an audit report, and upon request a representative will be invited to confirm the continuation of the assembly process
 - g. Safety Item: In cases where the item is defined as a "safety item", the supplier will take the necessary measures to ensure that no damage is acceptable to the person or property.
 - h. The sampling plan will be according to Squeglia C=0 RAR.2.5%
 - i. The manufacturer will provide shvaveymetal with a detailed quality certificate as well as a quality declaration (COC) detailing the number of parts that have passed the process, as well as the approved process specifications and specifications. The certificates will be signed by a certified auditor.
 - j. The manufacturer shall provide quality approvals for all components and materials included in the assembly.
 - k. Any deviation in the results of the product tests or the process will be reported to shvaveymetal for approval and decision.
 - l. The supplier shall also report on the corrective activities he has performed to prevent the recurrence of the malfunction.
 - m. The manufacturer will keep the quality documents applicable to the process for **10 years** or as required by customers. The documents will be available to the representatives of shvaveymetal or its customers.
 - n. **The manufacturer will provide adequate packaging for the products using the various packaging methods available in the factory, in order to ensure the delivery of items properly to the customer.**
 - o. In order to avoid the use of counterfeit materials/ items, the purchase orders will only be directed to suppliers approved by the aviation industry / material / item security.
Purchase orders for inserts installation will require the vendor to purchase items accordingly.
If it is recognized that the materials / fasteners supplied by the supplier are counterfeit, the supplier must bear the cost of the materials / fasteners provided. **In accordance with the requirements of the AS6174 standard (materials and mechanical components.)**
 - p. The supplier ensures that all employees, within their respective fields, are aware of the following issues through frontal guidance and / or by appropriate signage in the work areas:
 - #To the supplier's quality policy.
 - #To the organizational goals relevant to his occupation.
 - #For their contribution to the effectiveness of the quality system.
 - #For their contribution to meeting product requirements.
 - # To the importance of maintaining supplier values and compliance with the supplier's ethical code.

Supplier Statement:

We undertake to comply with the quality requirements set out in all the orders of shvaveymetal Industries Ltd.

Prepared and approved by: Yair Dahan Quality Manager – shvaveymetal Industries LTD.